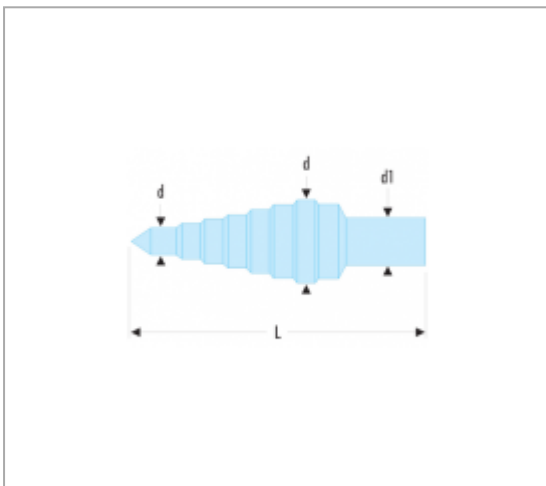


## STEPPED BITS




### Description :

- For precision-drilling straight bores in all materials.
- No pilot hole required.
- Cross-sharpening: self-centering.
- More aggressive cut for easier drilling and no burs.
- Better shaving removal.
- Less vibration, quieter operation.
- Parallel shank with 3 flats for positive rotation.
- Laser-engraved diameter marking in a groove.
- 678006: Special ISO gland.
- 678014: PG size step drill.



### References :

	D MINI - MAXI [MM]	D1 [MM]	L [MM]	[G]
678014	6,0 - 9,0 - 12,5 - 15,2 - 18,6 - 20,4 - 22,5 - 26,0 - 28,3 - 30,5 - 34,0 - 37,0	10	100	300
678006	6,5 - 8,5 - 10,5 - 12,5 - 16,5 - 20,5 - 25,5 - 29,0 - 32,5 - 36,5 - 40,5	10	96	310
229A.ST0	4 - 5 - 6 - 7 - 8 - 9 - 10 - 11 - 12	6	65	25
229A.ST1	4 - 6 - 8 - 10 - 12 - 14 - 16 - 18 - 20	8	75	65
229A.ST2	4 - 6 - 9 - 12 - 15 - 18 - 21 - 24 - 27 - 30 - 33 - 36 - 39	10	107	315
229A.ST3	6 - 9 - 13 - 16 - 19 - 21 - 23 - 26 - 29 - 32 - 35 - 38	10	100	320