

227.S - "HIGH PERFORMANCE" COBALT TAPS




Standards :


NF ISO 529, NFEN 22857, ISO 529, ISO 2857

Description :

- Molybdenum and cobalt steel.
- The hardness of cobalt increases torque resistance and wear compared with standard taps.
- 227.ST3: Set of 3 taps (taper, second and bottoming).
- 227.ST2: Set of 2 taps (taper and bottoming).

References :

|  | D1 [MM] | D2 [MM] | L [MM] | L1 [MM] | CONTENT SET | [G] |
|---|---------|---------|--------|---------|-------------|-----|
| 227.S3X50T3 | 3 | 2,50 | 48 | 0,50 | x 3 | 15 |
| 227.S4X70T3 | 4 | 3,15 | 53 | 0,70 | x 3 | 25 |
| 227.S5X80T3 | 5 | 4,00 | 58 | 0,80 | x 3 | 40 |
| 227.S6X100T3 | 6 | 5,00 | 66 | 1,00 | x 3 | 50 |
| 227.S8X125T3 | 8 | 6,30 | 72 | 1,25 | x 3 | 85 |
| 227.S10X150T3 | 10 | 7,10 | 80 | 1,50 | x 3 | 140 |
| 227.S12X175T3 | 12 | 8,00 | 89 | 1,75 | x 3 | 150 |
| 227.S3X50T2 | 3 | 2,50 | 48 | 0,50 | x 2 | 5 |
| 227.S4X70T2 | 4 | 3,15 | 53 | 0,70 | x 2 | 10 |
| 227.S5X80T2 | 5 | 4,00 | 58 | 0,80 | x 2 | 15 |
| 227.S6X100T2 | 6 | 5,00 | 66 | 1,00 | x 2 | 25 |
| 227.S7X100T2 | 7 | 5,60 | 66 | 1,00 | x 2 | 45 |
| 227.S8X125T2 | 8 | 6,30 | 72 | 1,25 | x 2 | 50 |
| 227.S9X125T2 | 9 | 7,10 | 72 | 1,25 | x 2 | 50 |
| 227.S10X150T2 | 10 | 8,00 | 80 | 1,50 | x 2 | 70 |
| 227.S12X175T2 | 12 | 7,10 | 89 | 1,75 | x 2 | 80 |

|  | D1 [MM] | D2 [MM] | L [MM] | L1 [MM] | CONTENT SET | [G] |
|---|---------|---------|--------|---------|-------------|-----|
| 227.S14X200T2 | 14 | 9,00 | 95 | 2,00 | x 2 | 160 |
| 227.S16X200T2 | 16 | 10,00 | 102 | 2,00 | x 2 | 200 |
| 227.S18X250T2 | 18 | 11,20 | 112 | 2,50 | x 2 | 290 |